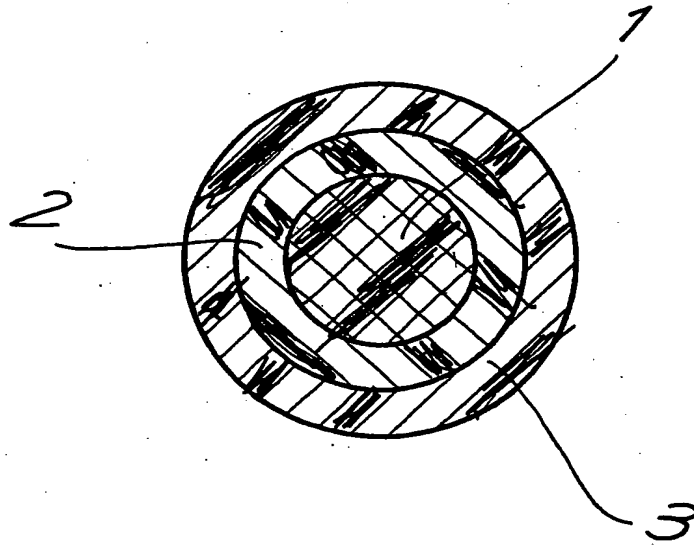


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FIG. 1



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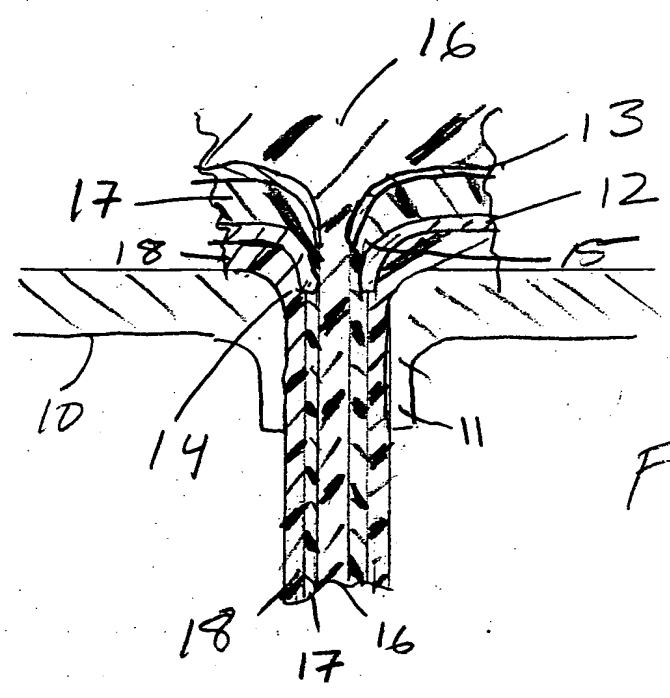


FIG. 2

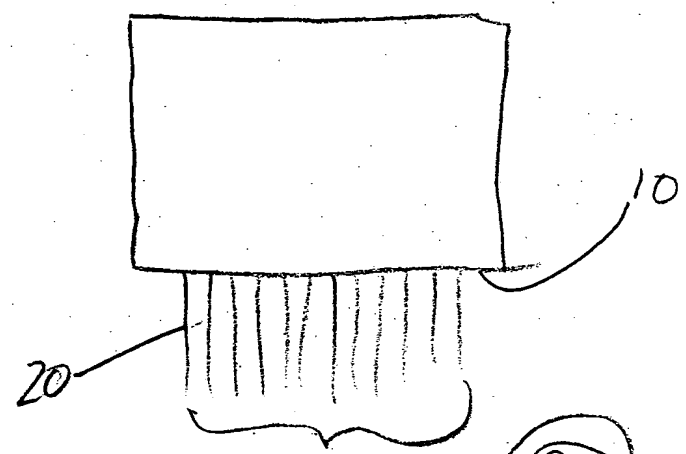


FIG. 3

AIR  
STEAM  
WATER

STRETCHING

24  
FIXING  
(AIR/STEAM/WATER)